

APPENDIX A
Specifications for Stress Relieving of Materials Used in TAM Components

MATERIAL	STRESS RELIEF TEMPERATURE	HOLD DURATION
UNS G41XX0	75°F ± 25°F Below Tempering Temperature	1 hour/ 1 inch wall thickness
AISI 10XX	75°F ± 25°F Below Tempering Temperature	1 hour/ 1 inch wall thickness